

Date: Thursday, 01/05/2008 5:06:12 PM  
User: Julie Lecocq

## **Process Sheet**

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: RUBBER CUSHION		
Job Number	: 38959						
Estimate Number	: 12981						
P.O. Number	:			Part Number	: D3595063450		
This Issue	: 01/05/2008	S.O. No.	:	Drawing Number	: D3595 REV A		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: 01/05/2008	Type	: SMALL /MED FAB	Drawing Revision	: A		
Previous Run	: 38618			Material	:		
Written By	:			Due Date	: 07/05/2008		
Checked & Approved By	: JWD 08.5.02			Qty:	50	Um:	Each
Comment	: Est Rev:A New Issue 07-08-07 JLM Verified By:						
<b>Additional Product</b>							
Job Number:							
<b>Seq. #:</b>	<b>Machine Or Operation:</b>		<b>Description :</b>				
1.0	D3595		Rubber Cushion (per sq ft)				
			1.53 MAT NOT PULLED 				
Comment: Qty.: 0.0206 sf(s)/Unit Total: 1.0290 sf(s) Rubber Cushion (per sq ft) .125" thk Batch: 103838 HB 8-FG							
2.0	WATER JET		FLOW WATER JET				
							
Comment: FLOW WATER JET 1-Cut as per Dwg D3595 Dwg Rev: <u>HB</u> 8-5-5 Prog Rev: <u>A</u> 							
2-Deburr if necessary							
3.0	QC2		INSPECT PARTS AS THEY COME OFF MACHINE				
							
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>HB 8-5-5</u>							
4.0	QC8		SECOND CHECK				
							
Comment: SECOND CHECK <u>6 08/05/08 (X75)</u>							
5.0	PACKAGING 1		PACKAGING RESOURCE #1				
							
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>LG</u> 							
			m/ 08 05 06				

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RUBBER CUSHION

Job Number: 38959

Part Number: D3595063450

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/05/08 JG

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



-MF 08-05-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38959
Description: Rubber Cushion	Part Number:	D3595-063-450
Inspection Dwg: D3595      Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>HB</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	9-5-5	Date:	08/05/05	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.23	New Issue	KJ/EC/DD	

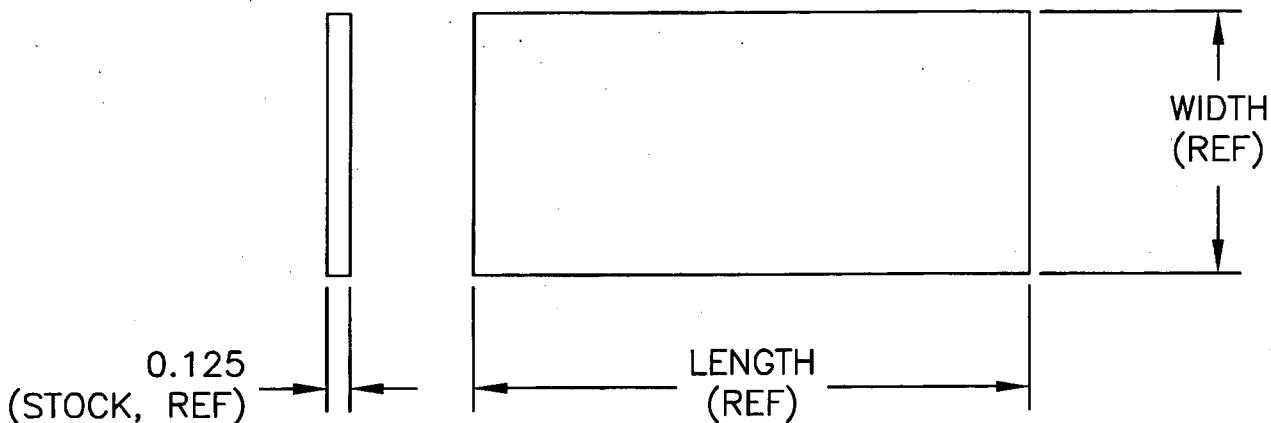
**DART**

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>MM</i>	APPROVED <i>MM</i>	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED

07.02.14 *MM*

## SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH                    LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 38959**NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,  
80 DUROMETER (REF DART SPEC. M-NE080-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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